ALRE CSI SAMPLE EXAMPLE

LOT SIZE	AQL	SAMPLE SIZE
300	0.4	48

ITEM SAMPLE SIZE	NUMBER CRITICAL CHARACTERISTICS (From TDP)	CHARACTERISTIC LOT SIZE	AQL	CHARACTERISTIC SAMPLE SIZE
48	2	96	100 %	96
ITEM SAMPLE SIZE	**NUMBER MAJOR CHARACTERISTICS**	**CHARACTERISTIC LOT SIZE**	**AQL**	**CHARACTERISTIC SAMPLE SIZE**
48	10	480	1.0	29
ITEM SAMPLE SIZE	**NUMBER MINOR CHARACTERISTICS**	**CHARACTERISTIC LOT SIZE**	**AQL**	**CHARACTERISTIC SAMPLE SIZE**
48	30	1440	4.0	18

ZERO BASED SAMPLING PLAN

Number of Items in Sample

Number of Major Characteristics

Number of Minor Characteristics

ptable Quality Lev QL)

LOT SIZE	.010%	.015%	.025%		.065%	.10%	.15%	.25%	.40%	.65%	1.0%					
1-8	*A*	*A*	*A*	*A*		*A*	*A*	*A*	*A*	*A*	*A*					
9-15	*A*	*A*	*A*	*A*		*A*	*A*	*A*	*A*	*A*	13					
16-25	*A*	*A*	*A*	*A*	*A*		*A*	*A*	*A*	20	13	8		3	3	2
26-50	*A*	*A*	*A*	*A*	*A*	*A*	*A*	*A*	32	20	13		5	5	5	2
51-90	*A*	*A*	*A*	*A*	*A*	*A*		50	32	20	13		7	6	5	4
91-150	*A*	*A*	*A*	*A*	*A*	125	80	50	32	20	13	12	11	7	6	5
151-280	*A*	*A*	*A*	*A*	200	125	80	50	32	20	20	19	13	10	7	6
281-500	*A*	*A*	*A*	315	200	125	80	50	48	47	29	21	16	11	9	7
501-1200	*A*	800	500	315	200	125	80	75	73	47	34	27	19	15	11	8
1201-3200	1250	800	500	315	200	125	120	116	73	53	42	35	23	18	13	9
3201-10,000	1250	800	500	315	200	192	189	116	86	68	50	38	29	22	15	9
10,001-35,000	1250	800	500	315	300	294	189	135	108	77	60	46	35	29	15	9
35,001-150,000	1250	800	500	490	476	294	218	170	123	96	74	56		29	15	9
150,001-500,000	1250	800	750	715	476	345	270	200	156	119	90	64		29	15	9
500,001 & Over	1250	1200	1112	715	556	435	303	244							15	9